

Date: Thursday, 30/10/2008 9:18:31 AM
 User: Melanie Fauteux

Process Sheet

DUPLICATE

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: SQUARE TUBE	
Job Number	: 41907 - 2		Part Number	: PB6743001203	
Estimate Number	: 13425		Drawing Number	: B6743001 P.17	
P.O. Number	:		Project Number	: N/A	
This Issue	: 30/10/2008 S.O. No. :		Drawing Revision	: B1	
Prsh Rev.	: NC		Material	:	
First Issue	: 08/09/2008 Type : LARGE FAB ASSY		Due Date	: 26/09/2008	
Previous Run	: 41789		Qty:	20	
Written By	:		Um:	Each	
Checked & Approved By	: JMF 08-10-30				
Comment	: Est Rev:A 08-06-26 new issue DD verified by:ec				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6TS1000W120	6061T6 SQ TUBE 1.00 x 1.00 X .120w
		Comment: Qty.: 1.6844 f(s)/Unit Total : 15.1597 f(s) 6061T6 SQ TUBE 1.00 X 0.050" - 120" <i>JMF</i> THIS W/o only by 08.11.03 batch: M109928
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		Comment: SMALL & MEDIUM FAB RESOURCE 1
		1- cut to length as per dwg 2- make a 0.050" chamfer on both ends of tube 3- deburr
3.0	QC5	INSPECT WORK TO CURRENT STEP
		Comment: INSPECT WORK TO CURRENT STEP
4.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
		Comment: CONVENTIONAL MILLING MACHINE
		1- drill holes as per dwg 2- make a 0.050" chamfer (100 degree) on both side of the 2 holes 3- deburr
5.0	QC5	INSPECT WORK TO CURRENT STEP
		Comment: INSPECT WORK TO CURRENT STEP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number: 41907		Part Number: PB6743001203
Job Number:		
Seq. #:	Machine Or Operation:	Description :
6.0	PB6743001227	Bushing  Comment: Qty.: 2.0000 Each(s)/Unit Total : 18.0000 Each(s) Bushing batch: H910273 B43712 → 18 ✓ <i>Cpl 08/11/25</i>
7.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1  Comment: LARGE FABRICATION RESOURCE 1 1- Weld assembly as per dwg <i>Cpl 08/11/25</i>
8.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1  Comment: SMALL & MEDIUM FAB RESOURCE 1 1- grind weld flush 2- deburr <i>Cpl 08/11/25</i>
9.0	QC10	VISUAL INSPECTION OF GROUND WELDS  Comment: VISUAL INSPECTION OF GROUND WELDS <i>11/08/11/26 ⑨</i>
10.0	QC5	INSPECT WORK TO CURRENT STEP  Comment: INSPECT WORK TO CURRENT STEP <i>8/08/11/26 ⑩</i>
11.0	PACKAGING 1	PACKAGING RESOURCE #1  Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 438 <i>8/11/26 SP</i>
12.0	QC21	FINAL INSPECTION/W/O RELEASE  Comment: FINAL INSPECTION/W/O RELEASE <i>08/11/26 off</i>
Job Completion		 <i>MF 08-11-26</i>

W/O:

WORK ORDER CHANGES

DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

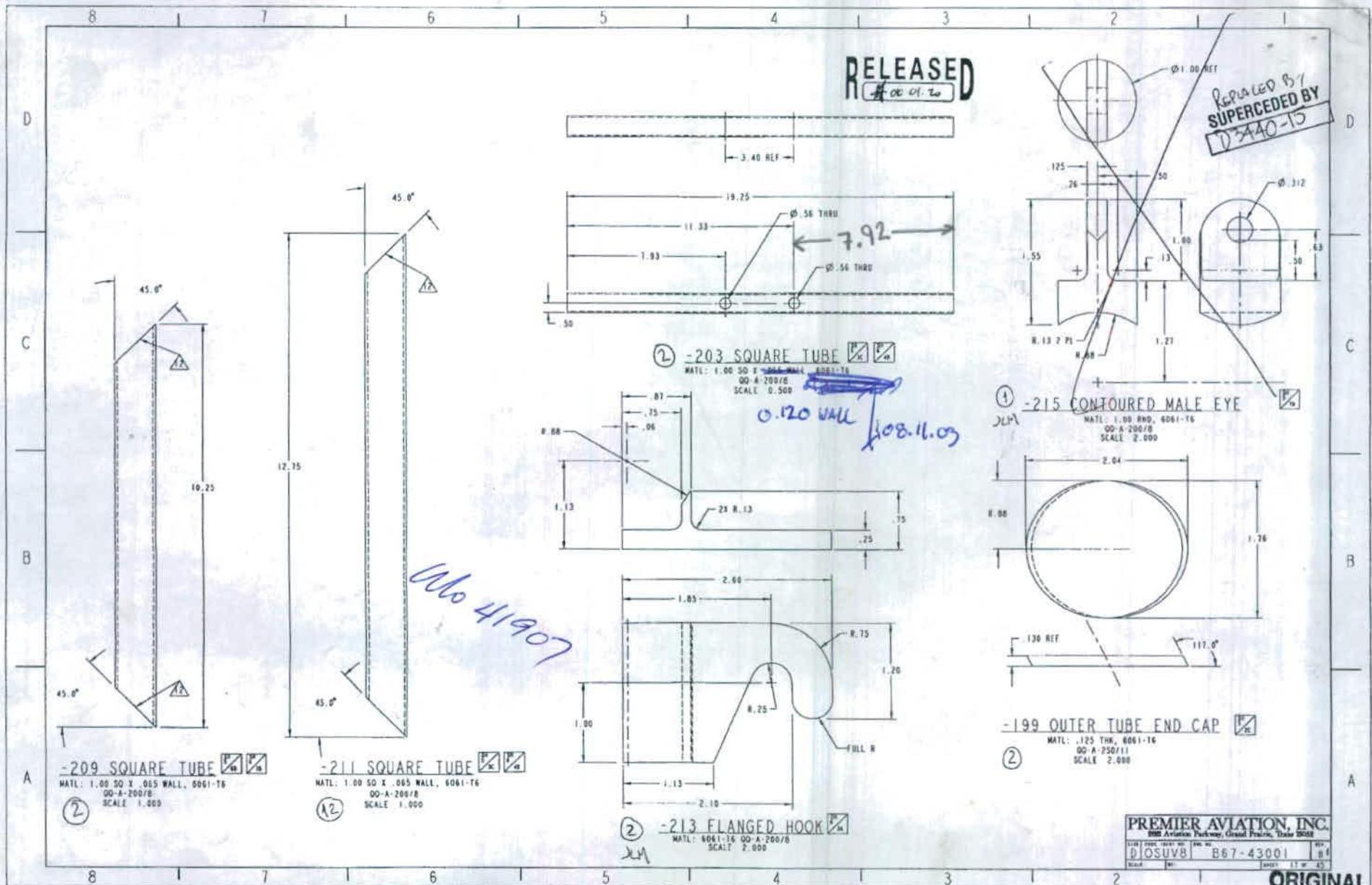
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

WORK ORDER NON-CONFORMANCE (NCR)

NCR:		Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
DATE	STEP		Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

RELEASED
4 Oct 01. 20



PREMIER AVIATION, INC.
800 Aviation Parkway, Great Prairie, Texas 75001
DOSUVB B67-43001

ORIGINAL



DART AEROSPACE LTD	Work Order:	41907
Description: Square Tube	Part Number:	PB6743001203
Inspection Dwg: HJ-43001, Rev: B1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article X Prototype

Measured by:	DJP	Audited by:	S	Prototype Approval:	M
Date:	08/14/19	Date:	08/14/24	Date:	08/14

Rev	Date	Change	Revised by	Approved
A		New issue	KJ/JLM	

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1152

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